IMI PBM Valves combine specific application requirements with creative engineering and quality manufacturing practices.

IMI PBM (PITTSBURGH BRASS MANUFACTURING) is a company that began as a non-ferrous foundry in 1899 along the Monongahela River in Pittsburgh, PA. The first ball valve was shipped in 1960. In 1968 IMI PBM moved to its present site in Irwin, 20 mi (32 km) southeast of Pittsburgh, PA. To support our growth, we’ve recently added 19,000 sq. ft (1,800 sq. m) of manufacturing space increasing our total footprint to 58,000 sq. ft (5,400 sq. m). In 2019, IMI PBM was acquired by IMI plc. allowing us greater opportunities to expand our services globally.

Our valves combine specific application requirements with creative engineering and quality manufacturing practices. We offer the convenience of standard features with the option of customizing for specific processes. Most IMI PBM valves incorporate our Adjust-O-Seal® design and many include the True-Bore® design. IMI PBM has the ability to provide clean-in-place/steam in place capability without process interruption. These are just a few of the innovations that help reduce processing costs and improve efficiency for our customers.

**Industries Served:**
- Pharmaceutical/Biotech
- Consumer Products
- Cosmetics
- Food & Beverage
- Marine & Offshore
- Oil & Gas
- Nuclear
- Power
- Cryogenic & LNG
- Chemical
- Pulp & Paper
- Steel

**ISO 9001-2015**
**SIL 3 CAPABLE**
**API 622**
**ABS APPROVAL**
**LOW E TESTING**
**CRN REGISTRATIONS**

**INDUSTRIAL VALVES**
- 2-Way Ball Valves
- ANSI Ball Valves
- Angle Stem Flush Tank
- Flush Tank Ball Valve
- Diverter Port Ball Valve
- Multi-Port Ball Valves
- Control Valves

**SANITARY VALVES**
- BPE COMPLIANT
- Clean Steam Valves
- Control Valves
- 2-Way Ball Valves
- Angle Stem Flush Tank
- Diverter Port Ball Valve
- Multi-Port Ball Valves
- Pinch Valves

**SPECIALTY VALVES**
- Marine valves
- Check Valves
- Cryogenic Valves
- Instrument Valves
- Manifold Assemblies
- MQA-1 COMPLIANT
- Rising Stem Sampling
- Sanitary Block/Bleed

**AUTOMATION**
- Electric & Pneumatic
- Direct Mount
- Torque outputs of 25,000 in-lbs (111.2 kN)
- Bi-Directional Travel Adjustments
- Pneumatic and Electro-Pneumatic positioners