

# Installation, Operation, and Maintenance Instructions Multi Port Ball Valves, MP Series 1, 1" thru 4", 150# and 300# Class



## **WARNING:**

For your safety and protection it is important that the following precautions be taken prior to working on the valve.

1. **Depressurize and drain the line.**
2. **Cycle the valve to relieve any pressure trapped in the valve.**
3. **Disconnect any air and electrical connections to the valve assembly.**
4. **Know what the media is in the line and wear appropriate protective clothing and equipment. Obtain appropriate MSDS sheets.**
5. **To ensure safe product selection and operation, it is the responsibility of the process system designer and end user to determine the appropriate compatible materials of construction and adequate product ratings for the process system. Process system designer, installer, and end user are responsible for proper installation, operation, and maintenance.**
6. **When disposing of Teflon parts, do not incinerate or subject to open flames.**

### 1. General

This Installation, Operation, and Maintenance manual is for the safe use of PBM Adjust-O-Seal<sup>®</sup>, MP Series 1 ball valves. Please read the instructions carefully and save them for future reference.

### 2. Installation

MP Series 1 valves may be installed in any direction as required by the flow pattern. During the installation, the valve should be in either the fully counter-clockwise position or the fully clockwise position. Unless equipped with socket weld end fittings, MP valves need not be disassembled prior to installation.

### 3. Operation

For manual valves, operation consists of turning the handle either the fully clockwise, fully counter-clockwise, or a 90 degree increment between (as noted by handle location). These valves may also be automated with actuators and other valve automation equipment. Mechanical handle stops must be removed if manual valves are converted to automated valves. For automated valves, operation is controlled by the actuator placed on top of the valve. Valve stops are an integral part of the actuators. Good operating procedure requires periodic inspection of the valves and replacement of parts as required. Always use PBM factory authorized replacement parts.

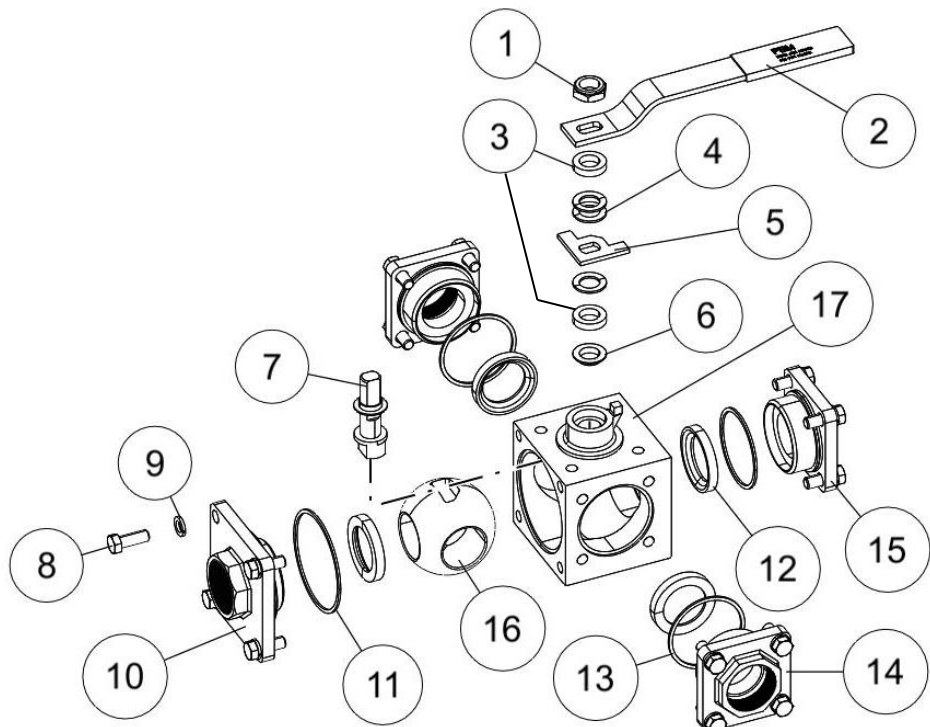
Follow instructions to ensure optimum performance:

### Adjusting for Normal Wear

**Note: Valve to be fully in one position of flow pattern, prior to adjustments.**

1. PBM Ball Valves are designed with the Adjust-O-Seal<sup>®</sup> feature. If the valve shows signs of leakage due to normal seat wear, tighten the side and end fitting fasteners evenly, in the staggered sequence as shown at bottom of Page 3, until the leakage stops and the valve operates smoothly:
  - a) Initially, there should be a space between end or side fittings and the body. This space is the key to the Adjust-O-Seal<sup>®</sup> feature and allows in-line adjustment of the seats and gasket.
  - b) End and side fitting fasteners should be tightened only until valve stem breakaway torque is reached (see Torque Table - Page 4).
2. If valve shows signs of leakage in stem area due to normal stem packing wear, loosen the upper jam nut on the stem, then tighten the lower jam nut as follows:
  - a) For valves 2" and smaller, tighten nut to completely compress spring washers, then loosen nut 1/2 turn.
  - b) For 3" valves, tighten nut until a gap of about 0.05" (1.3 mm) exists between the adjacent spring washers.
  - c) For 4" valves, tighten the nut until a gap of about 0.10" (2.5 mm) exists between the adjacent spring washers. Leakage should stop, and the valve should continue to operate smoothly.
  - d) After adjustments have been made to seats, or if packing leakage cannot be stopped, a repair kit will be required.

PARTS LIST	
ITEM	DESCRIPTION
1	Stem Nut
2	Handle (Manual Only)
3	Followers
4	Spring Washers
5	Stop Disk
6	Stem Packing
7	Stem
8	End Fitting Fastener
9	Lock Washer
10	Large End Fitting
11	Large Body Gasket
12	Seat
13	Small Body Gasket
14	Small End Fitting
15	Blank (If Any)
16	Ball
17	Body
	Stop Pin (Manual Only) Or Stop Post



### Disassembly of valve:

- The orientation of the stem and handle, if equipped, with respect to the body, must be noted prior to disassembly to ensure that upon subsequent reassembly, the valve will function as intended.
- Isolate and depressurize the associated piping system. Cycle the valve to ensure there is no trapped pressure or fluid in the valve cavity.
- For Automated Valves Only:** Remove all air and electrical power from the actuator, solenoid valve, and switchbox, if any. Then remove the automation assembly from the valve. Remove the mounting bracket and coupling.
- For valves with welded end connections, the valve can be disassembled with the body subassembly removed from the end fittings, or it can be disassembled with the body subassembly completely removed from the end fittings.
  - In order to remove the body subassembly from the end fittings, valve should be in one of the open positions. First loosen all the end and side fitting fasteners, then remove the fasteners and lock washers.
  - Remove the body from the end fittings until the body completely clears all the end fittings. The piping can now be returned to its original position, if desired.
- If the entire valve is to be removed from the piping, disconnect the end connections from the piping and remove the valve from the piping.
- Loosen and remove the blank, end, and side fitting fasteners and lock washers. Remove the blank, end, and side fittings.
- Remove the seats and gaskets.
- Rotate the stem such that the flats on the top of the stem are parallel to the axis of the side fittings. Then, slide the ball through the end fitting bore and out of the body, taking care not to nick or scratch the ball.
- Remove the internal and external ground springs, if any, from under stem.
- Loosen and remove the locking jam nut from the stem. Then remove the handle (if any), upper follower, spring washers, stop disk (if any), additional spring washer, and lower follower.
- Push the stem into the body and out the end of the body. The bottom packing may come off with the stem. If not, reach into the body counterbore and remove.
- Remove the stem packings from the stem or body.

## Reassembly of valve:

1. Before reassembling the valve, examine the parts and repair or replace damaged or worn parts. Clean metal parts, as necessary, using a solvent compatible with the process fluid and a non-abrasive cloth. PBM recommends using new seats, body gaskets, and seals at each assembly.
2. Install a new packing over the threaded end of the stem with the flanged surface seated against the flange on the stem.
3. Insert the stem into body bore and through the stem bore. While supporting the stem, install the remaining packing onto the stem with the flanged surface facing upward. Push the packing into the body counterbore. Install the follower onto the stem until it seats on the gasket.
4. Install a spring washer onto the stem with the concave side facing upward onto the follower. Install the stop disk and ensure correct flow pattern is obtained.
5. Install a second spring washer onto the stem with the concave side facing downward. Install the remaining spring washers onto the stem in an alternating or *series* arrangement. No two adjacent spring washers should be facing the same direction or in a *parallel* arrangement.
6. Lubricate the stem threads with an anti-galling lubricant.
7. Install the second follower and the handle, if any.
8. Thread the locking jam nut onto the stem. For valves 2" and smaller, tighten the nut to completely compress the spring washers, then back off 1/2 turn. For 3" valves, tighten the nut until a gap of about 0.05" (1.3 mm) exists between the adjacent spring washers. For 4" valves, tighten the nut until a gap of about 0.10" (2.5 mm) exists between the adjacent spring washers.
9. Rotate the stem such that the flats on the top of the stem are parallel to the axis of the side fittings. Insert the internal ground spring, if any, into the hole at the bottom of the stem.
10. While carefully orienting the ball such that its slot will properly engage the stem tang, insert the ball into the body. Be careful not to nick or scratch the ball. Rotate the stem 90° to retain the ball within the body.
11. Install the seats and gaskets into the blank, end, and side fittings
12. For valves with end fittings welded into the piping, spread the end fittings outward and slide the body between them. Release the force from the end fittings to allow end fittings to enter the body.
13. For valves that were completely removed, install the seats and gaskets into the blank, end, and side fittings. Insert the blank, end, and side fittings into the body.
14. Lubricate the threads of the blank, end and side fitting fasteners with an anti-galling lubricant. Install a lock washer onto each of the fasteners, and install the fasteners into the blank / end / side fittings and body.
15. Hand-tighten the end fitting fasteners, and then hand-tighten the blank and side fitting fasteners.
16. Wrench-tighten the fasteners according to the procedure shown below, while maintaining an even gap between the body and end / side fittings, and until the stem torque, as shown in the torque table on Page 4 is reached. Cycle the valve to verify freedom of operation and torque. If practical, check the valve seats and seals for leaks.
17. **For Automated Valves Only:** Reinstall the automation assembly with the bracket and coupling. Then reconnect air and electrical power.
18. Insulate the valve, if applicable.

## Tightening Procedure for End Fittings:

1. Hand-tighten the fasteners on one end, side, or blank fitting.
2. Hand-tighten the fasteners on each of the remaining end, side, or blank fittings per the staggered sequence illustrated in Figure "A" below.
3. Wrench-tighten each fastener in increments per the staggered sequence illustrated in Figure "B" below until the lock washers begin to compress.
4. Wrench-tighten the fasteners on each of the remaining end, side, or blank fittings per the staggered sequence illustrated in Figure "A" below.
5. Continue tightening bolts or hex nuts 1/8 turn until the recommended stem torque value is achieved.

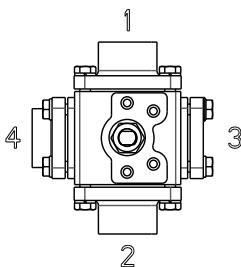


Figure "A"

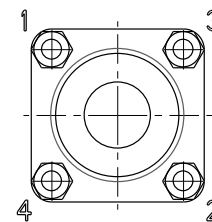


Figure "B"

Valve Size	MP Repair Kit (RTFE)	MP, MI Tee Port Ball (316L S/S)	MP, MI Angle Port Ball (316L S/S)	MP, MI LL Port Ball (316L S/S)	MP Stem (316L S/S)
1"	MPRTE1--A_ _1	MPHLE102T	MPHLE102A	MPHLE102D	MPHLE105
1-1/4"	MPRTF1--A_ _1	MPHLE102T	MPHLE102A	MPHLE102D	MPHLE105
1-1/2"	MPRTG1--A_ _1	MPLHG102T	MPLHG102A	MPLHG102D	MPLHG105
2"	MPRTH1--A_ _1	MPLHL102T	MPLHL102A	MPLHL102D	MPLHG105
3"	MPRTK1--A_ _1	MPLHK102T	MPLHK102A	MPH-K102D	MPLHK105
4"	MPRTL1--A_ _1	MPLHL102T	MPLHL102A	MPH-L102D	MPLHL105

**Notes for Table above:**

1. For repair kits above, insert flow pattern of valve between A - - 1, example: MPRTE1 - - A371.
2. 1" thru 2" Standard repair kits include 4 each RTFE seats and gaskets and 2 RTFE stem packings.
3. 3" and 4" Standard repair kits include 4 each RTFE seats and gaskets and 2 RTFE stem packings.
4. Standard repair kits and replacement parts are RTFE.
5. Replacement parts are one each per part number.
6. For materials other than RTFE, substitute the correct material ID and code.

**Material Definitions:**

- RT RTFE Glass reinforced polytetrafluoroethylene
- VT VTFE Virgin Polytetrafluoroethylene
- HT S-TEF® Stainless steel reinforced polytetrafluoroethylene
- PK PEEK™ Polyetheretherketone
- UT UHMWPE Ultra High Molecular Weight Polyethylene
- KY KYNAR Polyvinylidene Fluoride

**Notes for Table at right:**

1. Stem torques are shown in nominal values and represent ideal conditions. (100 psig / 6.9 bar or less, ambient temperature, with fluid free of suspended solids and comparable in viscosity to water).
2. For UHMWPE seats, multiply by 1.25. For S-TEF® or Kynar seats, multiply by 1.56. Consult factory for PEEK seat torques.
3. Torque values measured at the stem, NOT at the fasteners.

Valve Size	Size Code	Valve Stem Nominal Breakaway Torque – RTFE Seats	
		in - lbs	N-m
1"	E1	240	27.1
1-1/4"	F1	240	27.1
1-1/2"	G1	480	54.2
2"	H1	540	61.0
3"	K1	720	81.4
4"	L1	1,020	115.3



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