



Certificate / Certificat Zertifikat / 合格証

PBM 1111013 C003

exida hereby confirms that the:

IM Series Ball Valves

PBM, Inc.

Irwin, PA - USA

The manufacturer
may use the mark:



Have been assessed per the relevant requirements of:

IEC 61508 : 2010 Parts 1-7

and meets requirements providing a level of integrity to:

Systematic Capability: SC 3 (SIL 3 Capable)

Random Capability: Type A, Route 2_H Device

**PFD_{avg} and Architecture Constraints
must be verified for each application**

Revision 1.3 October 30, 2018
Surveillance Audit Due
November 1, 2021

Safety Function:

The Ball Valve will move to the designed safe position per the actuator design within the specified safety time.

Application Restrictions:

The unit must be properly designed into a Safety Instrumented Function per the Safety Manual requirements.



ANSI Accredited Program
ISO/IEC 17065
PRODUCT CERTIFICATION BODY
#1004



Evaluating Assessor

Certifying Assessor

PBM 1111013 C003

Systematic Capability: SC 3 (SIL 3 Capable)

Random Capability: Type A, Route 2_H Device

PFD_{avg} and Architecture Constraints must be verified for each application

Systematic Capability:

The product has met manufacturer design process requirements of Safety Integrity Level (SIL) 3. These are intended to achieve sufficient integrity against systematic errors of design by the manufacturer.

A Safety Instrumented Function (SIF) designed with this product must not be used at a SIL level higher than stated.

Random Capability:

The SIL limit imposed by the Architectural Constraints must be met for each element. This device meets *exida* criteria for Route 2_H.

IEC 61508 Failure Rates in FIT*

Failure Rates IM Series Double Block and Bleed Valve, Floating Ball - Clean Service

Application	λ_{SD}	λ_{SU}	λ_{DD}	λ_{DU}
Full Stroke	0	0	0	453
Tight Shut-Off	0	0	0	1319
Open on Trip	0	145	0	308
Full Stroke with PVST**	0	0	154	299
Tight Shut-Off with PVST	0	0	154	1165
Open on Trip with PVST	145	0	154	154

* FIT = 1 failure / 10⁹ hours

** PVST = Partial Valve Stroke Test of a final element Device

SIL Verification:

The Safety Integrity Level (SIL) of an entire Safety Instrumented Function (SIF) must be verified via a calculation of PFH/PFD_{avg} considering redundant architectures, proof test interval, proof test effectiveness, any automatic diagnostics, average repair time and the specific failure rates of all products included in the SIF. Each element must be checked to assure compliance with minimum hardware fault tolerance (HFT) requirements.

The following documents are a mandatory part of certification:

Assessment Report: PBM 11/10-013 R005 V1R3 (or later)

Safety Manual: FRM011, Rev 1 (or later)



80 N Main St
Sellersville, PA 18960