



Certificate / Certificat Zertifikat / 合格証

PBM 1506062 C002

exida hereby confirms that the:

Sanitary Series Ball Valves (Series 6, 8, and 9)

**PBM, Inc.
Irwin, PA - USA**

The manufacturer
may use the mark:



Revision 1.2 October 30, 2018
Surveillance Audit Due
November 1, 2021

Have been assessed per the relevant requirements of:

IEC 61508 : 2010 Parts 1-7

and meets requirements providing a level of integrity to:

Systematic Capability: SC 3 (SIL 3 Capable)

Random Capability: Type A, Route 2_H Device

**PFD_{avg} and Architecture Constraints
must be verified for each application**

Safety Function:

The Ball Valve will move to the designed safe position per the actuator design within the specified safety time.

Application Restrictions:

The unit must be properly designed into a Safety Instrumented Function per the Safety Manual requirements.



ANSI Accredited Program
ISO/IEC 17065
PRODUCT CERTIFICATION BODY
#1004



Evaluating Assessor

Certifying Assessor

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Systematic Capability: SC 3 (SIL 3 Capable)

Random Capability: Type A, Route 2_H Device

PFD_{avg} and Architecture Constraints must be verified for each application

Systematic Capability:

The product has met manufacturer design process requirements of Safety Integrity Level (SIL) 3. These are intended to achieve sufficient integrity against systematic errors of design by the manufacturer.

A Safety Instrumented Function (SIF) designed with this product must not be used at a SIL level higher than stated.

Random Capability:

The SIL limit imposed by the Architectural Constraints must be met for each element. This device meets *exida* criteria for Route 2_H.

IEC 61508 Failure Rates in FIT*

Failure Rates for Sanitary Ball Valve – 2-way

Application	λ_{SD}	λ_{SU}	λ_{DD}	λ_{DU}
Full Stroke	0	0	0	451
Tight Shut-Off	0	0	0	1317
Open on Trip	0	149	0	302
Full Stroke with PVST**	0	0	150	301
Tight Shut-Off with PVST	0	0	150	1167
Open on Trip with PVST	149	0	150	152

Failure Rates for Sanitary Ball Valve – 3-way

Application	λ_{SD}	λ_{SU}	λ_{DD}	λ_{DU}
Full Stroke	0	0	0	501
Tight Shut-Off	0	0	0	1792
Open on Trip	0	199	0	302
Full Stroke with PVST**	0	0	150	351
Tight Shut-Off with PVST	0	0	150	1642
Open on Trip with PVST	199	0	150	152

* FIT = 1 failure / 10⁹ hours

** PVST = Partial Valve Stroke Test of a final element Device

SIL Verification:

The Safety Integrity Level (SIL) of an entire Safety Instrumented Function (SIF) must be verified via a calculation of PFH/PFD_{avg} considering redundant architectures, proof test interval, proof test effectiveness, any automatic diagnostics, average repair time and the specific failure rates of all products included in the SIF. Each element must be checked to assure compliance with minimum hardware fault tolerance (HFT) requirements.

The following documents are a mandatory part of certification:

Assessment Report: PBM 11/10-013 R005 V1R3 (or later)

Safety Manual: FRM011, Rev 1 (or later)

Sanitary Series Ball Valve



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Sellersville, PA 18960